Assembly Instructions

Model No. 1700040003

4PC Deep Seating Set - Loveseat

Questions, problems, or missing parts?
Before returning to the store, call Customer Service.

1-866-988-3300
8 a.m. - 5 p.m., PST Monday - Friday

Retain this manual for future use.
## Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Instructions</td>
<td>3</td>
</tr>
<tr>
<td>Parts List</td>
<td>4</td>
</tr>
<tr>
<td>Assembly</td>
<td>5</td>
</tr>
<tr>
<td>Cleaning &amp; Maintenance</td>
<td>8</td>
</tr>
<tr>
<td>Warranty</td>
<td>9</td>
</tr>
</tbody>
</table>

**IMPORTANT: RETAIN FOR FUTURE REFERENCE, AND READ CAREFULLY.**
WARNING
Please keep children out of the assembly area before assembly.

WARNING
Never use this product as support. Do not shake, lean, or climb on the product at any time.

WARNING
Do not place heavy objects on the chair.

WARNING
When not in use, secure the product in a cool and covered location.

WARNING
Do not locate the product near any heat source.

WARNING
Warning: Weight limit for the chairs is 250lbs (113.39Kg) for each set.
<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A</strong></td>
<td></td>
<td><strong>AA</strong></td>
</tr>
<tr>
<td>Left Arm - 1</td>
<td></td>
<td>M6x15 Bolt - 6</td>
</tr>
<tr>
<td><strong>B</strong></td>
<td></td>
<td><strong>BB</strong></td>
</tr>
<tr>
<td>Right Arm - 1</td>
<td></td>
<td>M6x28 Bolt - 6</td>
</tr>
<tr>
<td><strong>C</strong></td>
<td></td>
<td><strong>DD</strong></td>
</tr>
<tr>
<td>Seat Frame - 1</td>
<td></td>
<td>M6 Flat Washer - 12</td>
</tr>
<tr>
<td><strong>D</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Back Frame - 1</td>
<td></td>
<td></td>
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<tr>
<td><strong>E</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Seat Cushion - 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>F</strong></td>
<td></td>
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<tr>
<td>Back Cushion - 2</td>
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<td></td>
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<tr>
<td><strong>K</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pillow - 2</td>
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</tbody>
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STEP 1

Requires: AA, BB, DD, A, C, D

Place the left arm (G) on a soft surface. Attach the back frame (J) to the left arm (G) using M6X18 bolts (AA) and M6 washers (DD) as shown below. Attach the seat frame (I) to the left arm (G) using M6X28 bolts (BB) and M6 washers (DD) as shown below.

NOTE: Loosely tighten all the bolts using the hex wrench (GG).
STEP 2

Requires: AA, BB, DD, C, D

Place the right arm (H) on a soft surface. Attach the back frame (J) to the right arm (H) using M6X18 bolts (AA) and M6 washers (DD) as shown below. Attach the seat frame (I) to the right arm (H) using M6X28 bolts (BB) and M6 washers (DD) as shown below.

NOTE: Loosely tighten all the bolts using the hex wrench (GG).
STEP 3

Requires: E, F

Once all the bolts are in place, fully tighten all the bolts. Ensure that all connections are secure before use. Place the seat cushions (E), back cushions (F) and pillows (N) to finish the assembly of the chairs.
Frames
Considered the most durable material for outdoor furniture, metal can last a lifetime if you take care of it properly. Most metal outdoor furniture is finished with paint, varnish, or powder coating to prevent rust. While aluminum doesn’t rust—it can oxidize (causes pitting & dulls the finish). So maintaining your furniture will extend its life & make it easier to clean.
• Wash all frames with a solution of mild soap (like dish soap) and water.
• Rinse with clean water and dry with a soft absorbent cloth towel to remove buildup of dirt particles.
• DO NOT clean with abrasive materials or solvents to avoid scratching or damaging your set.
• Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air.
• Store furniture in an upright position to prevent water building up in frames, as this will cause corrosion and freeze damage in cold climates.
• Consider covering your furniture when not in use for long periods of time (and during bouts of inclement weather).
IMPORTANT

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

PLEASE DO NOT RETURN TO THE RETAILER/STORE

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at:

1-866-988-3300

Between 8:00 AM and 5:00 PM Pacific Standard Time, Monday through Friday

To expedite any future warranty claims, please retain the instruction sheet, warranty card and receipt for future use.

Care and Maintenance
Store furniture in an upright position. Be careful to never allow water to build up in frames as this will cause corrosion and freeze damage in cold climates. Wash all frames with a solution of mild soap and water. Rinse with clean water and dry with a soft absorbent cloth towel. Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air. If your set includes cushions, slings, and/or an umbrella they may be cleaned by hand with a solution of soap and water with a clean water rinse. (Never machine wash cushions, slings or umbrella covers as this will result in shrinkage or damage). After cleaning cushions tip on end and allow to drip dry. (Never use a commercial or home dryer to tumble dry fabric goods). Do not use bleach or solvents to clean any product! This will void the warranty.
1-YEAR LIMITED WARRANTY PROGRAM

For a period of one (1) year after date of purchase, the Manufacturer will either repair or replace defective components in accordance with this Limited Warranty. This warranty is between the Manufacturer and the original purchaser and is valid only when accompanied by the original purchaser’s sales receipt showing original date of purchase and location of purchase. Replacements under this warranty revert back to the date of original purchase for future warranty.

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Certain items are not covered by this warranty. These include, but are not limited to the following:
1. Components subjected to abuse, including abuse intended to simulate failure.
2. Damages caused by retailer, shipper or installation crew (such as scratches, dents, tears, chips, etc.).
3. Any part which merely exhibits normal wear yet functions essentially as new, including chips, scratches or stretching of materials and stitching.
4. Tears, punctures, scratches or any damage caused by improper installation or use.
5. Damage to frames/welds resulting from improper assembly or exposure to water and/or sub-freezing temperatures is not covered. General frame rusting is not covered.
6. Fading and/or discoloration of fabrics/cushions/straps/wicker resulting from exposure to the elements, chemicals, oils, fluids or any other cause are not covered.
7. Umbrella bases are not covered under any circumstances.
8. Items sold “as is” or floor models.

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Assembly Instructions

Model No. 1700040003

4pc Deep Seating Set - Coffee Table

Questions, problems, or missing parts? Before returning to the store, call Customer Service.

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<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Instructions</td>
<td>3</td>
</tr>
<tr>
<td>Parts List</td>
<td>4</td>
</tr>
<tr>
<td>Assembly</td>
<td>5</td>
</tr>
<tr>
<td>Cleaning &amp; Maintenance</td>
<td>7</td>
</tr>
<tr>
<td>Warranty</td>
<td>8</td>
</tr>
</tbody>
</table>

*IMPORTANT: RETAIN FOR FUTURE REFERENCE, AND READ CAREFULLY.*


![WARNING]

Please keep children out of the assembly area before assembly.

![WARNING]

Never use this product as support. Do not shake, lean, or climb on the product at any time.

![WARNING]

Do not place heavy objects on the table.

![WARNING]

When not in use, secure the product in a cool and covered location.

![WARNING]

Do not locate the product near any heat source.
<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>L</strong></td>
<td>Table Top - 1</td>
<td></td>
</tr>
<tr>
<td><strong>M</strong></td>
<td>Table Leg - 4</td>
<td></td>
</tr>
<tr>
<td><strong>CC</strong></td>
<td>M8x50 Bolt - 8</td>
<td></td>
</tr>
<tr>
<td><strong>EE</strong></td>
<td>M8 Flat Washer - 8</td>
<td></td>
</tr>
<tr>
<td><strong>FF</strong></td>
<td>M8 Spring Washer - 8</td>
<td></td>
</tr>
<tr>
<td><strong>HH</strong></td>
<td>Wrench - 1</td>
<td></td>
</tr>
</tbody>
</table>
STEP 1

Requires: **CC, EE, FF, L, M**

Place the table top (L) upside down on a soft surface. Attach the table legs (M) to the table top (L) using M8x50 hex bolts (CC), M8 spring washers (FF), and M8 washers (EE).

NOTE: Loosely tighten all the bolts using the wrench (HH).
Assembly

STEP 2

Once all the bolts are in place, fully tighten all the bolts. Turn the table right side up. Ensure that all connections are secure before use.
Frames
Considered the most durable material for outdoor furniture, metal can last a lifetime if you take care of it properly. Most metal outdoor furniture is finished with paint, varnish, or powder coating to prevent rust. While aluminum doesn’t rust— it can oxidize (causes pitting & dulls the finish). So maintaining your furniture will extend its life & make it easier to clean.
• Wash all frames with a solution of mild soap (like dish soap) and water.
• Rinse with clean water and dry with a soft absorbent cloth towel to remove buildup of dirt particles.
• DO NOT clean with abrasive materials of solvents to avoid scratching or damaging your set.
• Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air.
• Store furniture in an upright position to prevent water building up in frames, as this will cause corrosion and freeze damage in cold climates.
• Consider covering your furniture when not in use for long periods of time (and during bouts of inclement weather).
Outdoor Furniture

IMPORTANT

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Care and Maintenance

Store furniture in an upright position. Be careful to never allow water to build up in frames as this will cause corrosion and freeze damage in cold climates. Wash all frames with a solution of mild soap and water. Rinse with clean water and dry with a soft absorbent cloth towel. Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air. If your set includes cushions, slings, and/or an umbrella they may be cleaned by hand with a solution of soap and water with a clean water rinse. (Never machine wash cushions, slings or umbrella covers as this will result in shrinkage or damage). After cleaning cushions tip on end and allow to drip dry. (Never use a commercial or home dryer to tumble dry fabric goods). Do not use bleach or solvents to clean any product! This will void the warranty.
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4. Tears, punctures, scratches or any damage caused by improper installation or use.
5. Damage to frames/welds resulting from improper assembly or exposure to water and/or sub-freezing temperatures is not covered. General frame rusting is not covered.
6. Fading and/or discoloration of fabrics/cushions/straps/wicker resulting from exposure to the elements, chemicals, oils, fluids or any other cause are not covered.
7. Umbrella bases are not covered under any circumstances.
8. Items sold “as is” or floor models.

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Assembly Instructions

Model No. 1700040003

4PC Deep Seating Set - Lounge Chairs

Questions, problems, or missing parts? Before returning to the store, call Customer Service.

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8 a.m. - 5 p.m., PST Monday - Friday

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## Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Instructions</td>
<td>3</td>
</tr>
<tr>
<td>Parts List</td>
<td>4</td>
</tr>
<tr>
<td>Assembly</td>
<td>5</td>
</tr>
<tr>
<td>Cleaning &amp; Maintenance</td>
<td>8</td>
</tr>
<tr>
<td>Warranty</td>
<td>9</td>
</tr>
</tbody>
</table>

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<table>
<thead>
<tr>
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</tr>
</thead>
<tbody>
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<td>WARNING</td>
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</tr>
</tbody>
</table>
### Parts List

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th>Quantity</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>Right Arm - 2</td>
<td></td>
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</tr>
<tr>
<td>C</td>
<td>Seat Frame - 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>D</td>
<td>Back Frame - 2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>E</td>
<td>Seat Cushion - 2</td>
<td></td>
<td></td>
</tr>
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<td>F</td>
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<td>AA</td>
<td>M6x15 Bolt - 12</td>
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<td>BB</td>
<td>M6x28 Bolt - 12</td>
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<td>CC</td>
<td>M6 Washer - 24</td>
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</tr>
<tr>
<td>DD</td>
<td>Hex Wrench - 1</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Assembly

**STEP 1**

Requires: **AA, BB, DD, A, C, D**

Place the left arm (A) on a soft surface. 
Attach the Back Frame (D) to the left arm (A) using M6X18 bolts (AA) and M6 washers (DD) as shown below. 
Attach the seat frame (C) to the left arm (A) using M6X28 bolts (BB) and M6 washers (DD) as shown below.

NOTE: Loosely tighten all the bolts using the hex wrench (GG).
STEP 2

Requires: AA, BB, DD, C, D

Place the right arm (B) on a soft surface. Attach the Back Frame (D) to the right arm (B) using M6X18 bolts (AA) and M6 washers (DD) as shown below. Attach the seat frame (C) to the right arm (B) using M6X28 bolts (BB) and M6 washers (DD) as shown below.

NOTE: Loosely tighten all the bolts using the hex wrench (GG).
Assembly

STEP 3

Requires: E, F

Once all the bolts are in place, fully tighten all the bolts.
Turn the chair right side up.
Ensure that all connections are secure before use.
Place the seat cushions (E) and back cushions (F) to finish the assembly of the chairs.
Frames
Considered the most durable material for outdoor furniture, metal can last a lifetime if you take care of it properly. Most metal outdoor furniture is finished with paint, varnish, or powder coating to prevent rust. While aluminum doesn't rust—it can oxidize (causes pitting & dulls the finish). So maintaining your furniture will extend its life & make it easier to clean.
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• Store furniture in an upright position to prevent water building up in frames, as this will cause corrosion and freeze damage in cold climates.
• Consider covering your furniture when not in use for long periods of time (and during bouts of inclement weather).
INTERNATIONAL

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