Assembly Instructions

Model No. SBHCST401

4pc Aluminum Conversation Set With Cushions - Loveseat

Questions, problems, or missing parts? Before returning to the store, call Customer Service.

1-866-988-3300
8 a.m. - 5 p.m., PST Monday - Friday

Retain this manual for future use.
<table>
<thead>
<tr>
<th>Contents</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety Instructions</td>
<td>3</td>
</tr>
<tr>
<td>Parts List</td>
<td>4</td>
</tr>
<tr>
<td>Assembly</td>
<td>5</td>
</tr>
<tr>
<td>Cleaning &amp; Maintenance</td>
<td>10</td>
</tr>
<tr>
<td>Warranty</td>
<td>11</td>
</tr>
</tbody>
</table>

**IMPORTANT:** RETAIN FOR FUTURE REFERENCE, AND READ CAREFULLY.
### WARNING
Please keep children out of the assembly area before assembly.

### WARNING
This chat set unit is heavy, and may require two adults for safe assembly.

### WARNING
Do not locate the product near any heat source.
# Parts List

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Right Arm - 1</td>
<td>1</td>
</tr>
<tr>
<td>B</td>
<td>Left Arm - 1</td>
<td>1</td>
</tr>
<tr>
<td>C</td>
<td>Seat Back - 1</td>
<td>1</td>
</tr>
<tr>
<td>D</td>
<td>Seat Base - 1</td>
<td>1</td>
</tr>
<tr>
<td>E</td>
<td>Back Cushion - 2</td>
<td>2</td>
</tr>
<tr>
<td>F</td>
<td>Seat Cushion - 2</td>
<td>2</td>
</tr>
<tr>
<td>AA</td>
<td>M8x30 Bolts - 9</td>
<td>9</td>
</tr>
</tbody>
</table>
Assembly

STEP 1

Requires: A, C

![Diagram of assembly process]
Assembly

**STEP 2**

Requires: AA, A, C, D
Assembly

STEP 3

Requires: A, B, C, D
Assembly

STEP 4

Requires: AA, A, B, C, D
STEP 5

Requires: E, F
Frames
Considered the most durable material for outdoor furniture, metal can last a lifetime if you take care of it properly. Most metal outdoor furniture is finished with paint, varnish, or powder coating to prevent rust. While aluminum doesn’t rust—it can oxidize (causes pitting & dulls the finish). So maintaining your furniture will extend its life & make it easier to clean.
• Wash all frames with a solution of mild soap (like dish soap) and water.
• Rinse with clean water and dry with a soft absorbent cloth towel to remove buildup of dirt particles.
• DO NOT clean with abrasive materials or solvents to avoid scratching or damaging your set.
• Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air.
• Store furniture in an upright position to prevent water building up in frames, as this will cause corrosion and freeze damage in cold climates.
• Consider covering your furniture when not in use for long periods of time (and during bouts of inclement weather).
Warranty

Outdoor Furniture

**IMPORTANT**

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

**PLEASE DO NOT RETURN TO THE RETAILER/STORE**

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at:

1-866-988-3300

Between 8:00 AM and 5:00 PM Pacific Standard Time, Monday through Friday

To expedite any future warranty claims, please retain the instruction sheet, warranty card and receipt for future use.

**Care and Maintenance**

Store furniture in an upright position. Be careful to never allow water to build up in frames as this will cause corrosion and freeze damage in cold climates. Wash all frames with a solution of mild soap and water. Rinse with clean water and dry with a soft absorbent cloth towel. Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air. If your set includes cushions, slings, and/or an umbrella they may be cleaned by hand with a solution of soap and water with a clean water rinse. (Never machine wash cushions, slings or umbrella covers as this will result in shrinkage or damage). After cleaning cushions tip on end and allow to drip dry. (Never use a commercial or home dryer to tumble dry fabric goods). Do not use bleach or solvents to clean any product! This will void the warranty.
Outdoor Furniture

1-YEAR LIMITED WARRANTY PROGRAM

For a period of one (1) year after date of purchase, the Manufacturer will either repair or replace defective components in accordance with this Limited Warranty. This warranty is between the Manufacturer and the original purchaser and is valid only when accompanied by the original purchaser's sales receipt showing original date of purchase and location of purchase. Replacements under this warranty revert back to the date of original purchase for future warranty.

The Manufacturer or its authorized dealer can accept or reject warranty claims based on its findings. This warranty applies in normal residential use only and is not intended for commercial use. The Manufacturer can make substitutions as required of materials, components, and sub-components of comparable value and utility. This warranty is limited to product repair or replacement (to be determined solely by the Manufacturer). Warranty return is limited to only the single affected component.

This limited warranty covers only manufacturing defects and does not cover normal wear and tear, damage due to acts of nature (such as, but not limited to freezing or high winds), abuse or misuse, including chemical damage from suntan oil or other chemicals, exposure to extreme heat or cold, abrasion or excessive weight. This product is intended to be used in standard installations only. This warranty is void if the product is not used for its intended purpose. The Manufacturer disclaims liability for any aspect of installation and any inconvenience caused by a defective part of a component.

Certain items are not covered by this warranty. These include, but are not limited to the following:

1. Components subjected to abuse, including abuse intended to simulate failure.
2. Damages caused by retailer, shipper or installation crew (such as scratches, dents, tears, chips, etc.).
3. Any part which merely exhibits normal wear yet functions essentially as new, including chips, scratches or stretching of materials and stitching.
4. Tears, punctures, scratches or any damage caused by improper installation or use.
5. Damage to frames/welds resulting from improper assembly or exposure to water and/or sub-freezing temperatures is not covered. General frame rusting is not covered.
6. Fading and/or discoloration of fabrics/cushions/straps/wicker resulting from exposure to the elements, chemicals, oils, fluids or any other cause are not covered.
7. Umbrella bases are not covered under any circumstances.
8. Items sold “as is” or floor models.

To make a claim, call the toll-free number below. Please have available a copy of the original sales receipt along with a brief description of the problem. Please also provide your email address and daytime telephone or cell phone number. All items may be charged actual freight costs plus $15 for handling. Repairs or replacement will be made at the Manufacturer’s option. Sales and use taxes, plus shipping and handling charges are the responsibility of the consumer.

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Assembly Instructions

Model No. SBHCST401

4pc Aluminum Conversation Set With Cushions - Chair

Questions, problems, or missing parts? Before returning to the store, call Customer Service.

1-866-988-3300
8 a.m. - 5 p.m., PST Monday - Friday

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Contents

Safety Instructions 3
Parts List 4
Assembly 5
Cleaning & Maintenance 10
Warranty 11

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<table>
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<td>Do not locate the product near any heat source.</td>
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</table>
# Parts List

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A</strong></td>
<td><strong>Right Arm - 2</strong></td>
<td><strong>AA</strong></td>
</tr>
<tr>
<td><strong>B</strong></td>
<td><strong>Left Arm - 2</strong></td>
<td><strong>M6x30 Combination Bolts - 16</strong></td>
</tr>
<tr>
<td><strong>C</strong></td>
<td><strong>Seat Back - 2</strong></td>
<td></td>
</tr>
<tr>
<td><strong>D</strong></td>
<td><strong>Seat Base - 2</strong></td>
<td></td>
</tr>
<tr>
<td><strong>E</strong></td>
<td><strong>Back Cushion - 2</strong></td>
<td></td>
</tr>
<tr>
<td><strong>F</strong></td>
<td><strong>Seat Cushion - 2</strong></td>
<td></td>
</tr>
</tbody>
</table>
Assembly

STEP 1
Assembly

STEP 3
Assembly

STEP 4
Cleaning & Maintenance

Frames
Considered the most durable material for outdoor furniture, metal can last a lifetime if you take care of it properly. Most metal outdoor furniture is finished with paint, varnish, or powder coating to prevent rust. While aluminum doesn’t rust—it can oxidize (causes pitting & dulls the finish). So maintaining your furniture will extend its life & make it easier to clean.
• Wash all frames with a solution of mild soap (like dish soap) and water.
• Rinse with clean water and dry with a soft absorbent cloth towel to remove buildup of dirt particles.
• DO NOT clean with abrasive materials of solvents to avoid scratching or damaging your set.
• Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air.
• Store furniture in an upright position to prevent water building up in frames, as this will cause corrosion and freeze damage in cold climates.
• Consider covering your furniture when not in use for long periods of time (and during bouts of inclement weather).
IMPORTANT

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Care and Maintenance

Store furniture in an upright position. Be careful to never allow water to build up in frames as this will cause corrosion and freeze damage in cold climates. Wash all frames with a solution of mild soap and water. Rinse with clean water and dry with a soft absorbent cloth towel. Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air. If your set includes cushions, slings, and/or an umbrella they may be cleaned by hand with a solution of soap and water with a clean water rinse. (Never machine wash cushions, slings or umbrella covers as this will result in shrinkage or damage). After cleaning cushions tip on end and allow to drip dry. (Never use a commercial or home dryer to tumble dry fabric goods). Do not use bleach or solvents to clean any product! This will void the warranty.
Warranty

Outdoor Furniture

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4. Tears, punctures, scratches or any damage caused by improper installation or use.
5. Damage to frames/welds resulting from improper assembly or exposure to water and/or sub-freezing temperatures is not covered. General frame rusting is not covered.
6. Fading and/or discoloration of fabrics/cushions/straps/wicker resulting from exposure to the elements, chemicals, oils, fluids or any other cause are not covered.
7. Umbrella bases are not covered under any circumstances.
8. Items sold “as is” or floor models.

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Assembly Instructions

Model No. SBHCST401

4pc Aluminum Conversation Set
With Cushions - Table

Questions, problems, or missing parts?
Before returning to the store, call Customer Service.

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8 a.m. - 5 p.m., PST Monday - Friday

Retain this manual for future use.
**WARNING**
Please keep children out of the assembly area before assembly.

**WARNING**
Never use this product as support. Do not shake, lean, or climb on the product at any time.

**WARNING**
Do not place heavy objects on the table.

**WARNING**
When not in use, secure the product in a cool and covered location.

**WARNING**
Do not locate the product near any heat source.
### Parts List

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A</strong></td>
<td>Table Top - 1</td>
<td>1</td>
</tr>
<tr>
<td><strong>AA</strong></td>
<td>M8x30 Bolts - 8</td>
<td></td>
</tr>
<tr>
<td><strong>B</strong></td>
<td>Table Legs - 4</td>
<td>4</td>
</tr>
</tbody>
</table>
Assembly

STEP 1

Requires: AA, A, B
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Considered the most durable material for outdoor furniture, metal can last a lifetime if you take care of it properly. Most metal outdoor furniture is finished with paint, varnish, or powder coating to prevent rust. While aluminum doesn’t rust—it can oxidize (causes pitting & dulls the finish). So maintaining your furniture will extend its life & make it easier to clean.
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- Store furniture in an upright position to prevent water building up in frames, as this will cause corrosion and freeze damage in cold climates.
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Outdoor Furniture

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